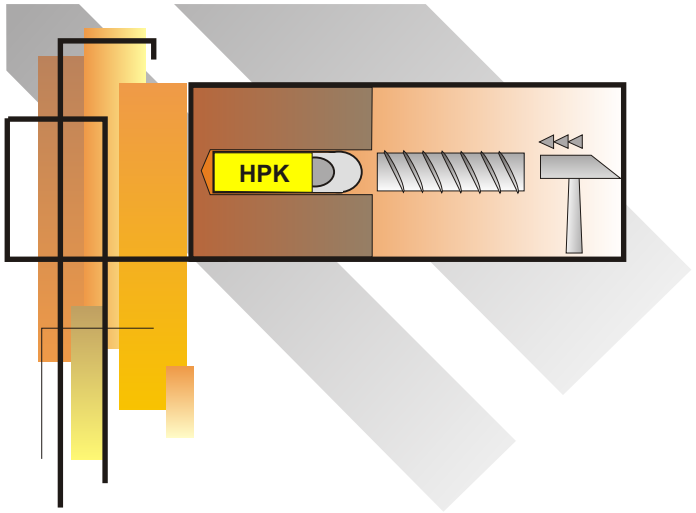

K-A-L-M ®
Befestigungssysteme GmbH
Fixing Systems
Systémes de Fixation

Hammer-in Capsules HPK

The simple solution for difficult fixing problems

- ***Usage:***
  Mainly in reinforced concrete e.g. to fix ribbed rebar.

- ***Properties:***
  - To set use a hammer to knock in the rebar/anchor stud - no special tools necessary.
  - Exact dosage of resin system.
  - Stress-free fixing by bonding between fixing element and drill hole wall.

- ***Hammer-in Capsules HPK:***
  The hammer-in Capsules consist of an inner glass tube filled with a resin mixture and surrounded with hardener. By knocking in the rebar/anchor stud the glass tube breaks and both components are mixed and take up the space between rebar/anchor stud and drill hole wall. After hardening, loads can be applied to the rebar/anchor stud.

Date 01.2005

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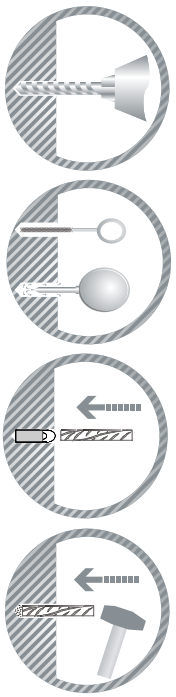
Directions:



- Drill hole (see technical data).

- Brush and blow out the dust from the drill hole.

- Check the capsule before using. The capsule can be used if it is undamaged and the resin is viscous. Insert the capsule into the drill hole.

- Use a hammer to drive the rebar or the anchor stud into the drill hole. Notice the curing times. In case of wet base material the curing time has to be doubled.

Reaction Times:

Anchor base temperature	[°C]	>20	20 - 10	10 - 0	-5 - 0
Curing Time	[min]	15	30	60	300

Technical Data:

HPK guidelines for concrete f_c = 25 N/mm^2.

Rebar:		**HPK 10**	**HPK 12**	**HPK 16**	**HPK 20**	**HPK 24**
Rebar diameter	[mm]	10	12	16	20	24
Hole diameter	[mm]	13	15	20	24	30
Hole depth	[mm]	90	110	140	180	210
Recommended load for all load directions	[kN]	8	10	17	27	40

Anchor stud:		**HPK 10**	**HPK 12**	**HPK 16**	**HPK 20**	**HPK 24**
Anchor stud diameter	[mm]	10	12	16	20	24
Hole diameter	[mm]	12	14	18	25	28
Hole depth	[mm]	90	110	125	170	210
Recommended load for all load directions	[kN]	5,6	7,0	11,9	18,9	28

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